

8-Pitch Hand Taps

HIGH SPEED STEEL
Fractional / Bright



PACKAGING:
All sizes are individually packaged.

2500

TAPER, PLUG & BOTTOMING / THROUGH OR BLIND HOLE

8-pitch hand taps are mainly used in oil field, gas exploration equipment, and power generation plants. They are of a larger diameter, with standard sizes up to 4".

Taper – 7-10 pitch chamfer length. Starts the thread square with the workpiece

Plug – 3-5 pitch chamfer length. Generally used in through holes

Bottoming – 1-2 pitch chamfer length. Generates the thread to the bottom



2500

For Tap/Drill sizes, please see chart on page 242

Size	NS	No. of Flutes	2500 EDP No.		
			Taper	Plug	Bottoming
1-1/8"	8	4	25A208T	25A208P	25A208B
1-1/4"	8	4	25A216T	25A216P	25A216B
1-3/8"	8	4	25A224T	25A224P	25A224B
1-1/2"	8	4	25A232T	25A232P	25A232B
1-5/8"	8	6	25A240T	25A240P	25A240B
1-3/4"	8	6	25A248T	25A248P	25A248B
1-7/8"	8	6	25A256T	25A256P	25A256B
2"	8	6	25A264T	25A264P	25A264B
2-1/8"	8	6	25A308T	25A308P	25A308B
2-1/4"	8	6	25A316T	25A316P	25A316B
2-3/8"	8	6	25A324T	25A324P	25A324B
2-1/2"	8	6	25A332T	25A332P	25A332B
2-5/8"	8	6	25A340T	25A340P	25A340B
2-3/4"	8	6	25A348T	25A348P	25A348B
2-7/8"	8	6	25A356T	25A356P	25A356B
3"	8	6	25A364T	25A364P	25A364B
3-1/4"	8	6	25A416T	25A416P	25A416B
3-1/2"	8	6	25A432T	25A432P	25A432B
3-3/4"	8	6	25A448T	25A448P	25A448B
4"	8	8	25A464T	25A464P	25A464B

Taps